quattroXX

lossless beam splitting for multi kW lasers

Applications:

- Welding
- Cladding
- Brazing
- Multi-spot processing

Features:

- Splitting in 4 spots
- High transmission
- Lossless operation
- CA up to 48 mm
- TEM₀₀ and multimode lasers
- Power up to 6 kW

Common for quattroXX optics

- Free of thermal lensing effects
- Operation with scanners
- Spectrum: NIR, VIS, NUV



Specifications

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Description	 lossless beam splitting in several foci perpendicular to the optical axis to be applied between a Collimator and a Focusing Lens can be used with scanning optics variable quattroXX-spot layouts, incl. Doughnut-like independence of operation from beam quality and size insensitive to misalignments 						
Number of foci	4						
quattroXX-spot layouts	Square, Rhomb, Line, Twin-spots						
Input	collimated or low divergent/convergent beam						
Laser	multimode or TEM ₀₀ , any M ² or BPP, any beam size within clear aperture						
Spectrum	near-IR, visible (incl. 450 nm, 515 nm), near-UV						
Angular field of view	± 3°						
Adjustment rings	variation of geometry and energy distribution of quattroXX-spots, supplied with angular scale, fixation using a screw						
Water cooling	by 6-1/8 fittings						
Recommended maximum power	6 kW						
Features							
Model	Spectral band nm	Splitting angle, mrad		CA	Diameter	Length	
		square side	diagonal	mm	mm	mm	Mounting
quattroXX 4_D48_1030/1070	1025 - 1035 / 1065 - 1075	2.76 x 2.76	3.9	- 48	94	140	M58x1
quattroXX 1.9_D48_1030/1070	1025 - 1035 / 1065 - 1075	1.38 x 1.38	1.94				
quattroXX 0.754_D48_1070	1065 - 1075	0.5220.522	0.754				
quattroXX 0.754_D48_1030	1025 - 1035	0.533 x 0.533	0.754				
quattroXX 6_D29_1070	1065 - 1075	4.25 x 4.25	6	- 29	< 75	< 138	M47 x 0.75
quattroXX 8_D29_1070	1065 - 1075	5.68 x 5.68	8				
quattroXX 2_D30_1030/1070	1025 - 1035 / 1065 - 1075	1.38 x 1.38	1.94	30			
quattroXX 6_D30_1030/1070		4.25 x 4.25	6				
quattroxx 8 D30 1030/1070		5.68 x 5.68	8				

Beam Shaping of multi-kW lasers never was so easy!



